



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

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D3303-3

Job Sheet 181231



Part No: D3303-3

Job Qty: 6 ea

Part Name: Bracket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/24/18

Job Tracking No:

Due Date: 8/31/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV B IPP: A 04.09.07 New issue KJ/JLM IPP Rev:B 08-05-13 add DT9011 jig DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		8/31/18	0.00	0.00	Start Up Waterjet		SC 8/10/18
100	Waterjet	6 pcs		8/31/18	0.00	0.63	Waterjet1		SC 8/10/18
110	QC	6 pcs		8/31/18	0.00	0.00	QC2 Waterjet-1		SC 8/10/18
120	QC	6 pcs		8/31/18	0.00	0.00	QC8-2		AUG 24 2018
130	Small Fab	6 pcs		8/31/18	0.00	0.26	Small Fab-3		SC 8/10/18
140	Brake NC	6 pcs		8/31/18	0.07	0.49	Brake NC 1		SC 8/10/18
150	QC	6 pcs		8/31/18	0.00	0.00	QC5		SC 8/10/18
160	HandFinish	6 pcs		8/31/18	0.00	0.23	HandFinish1		DR 18/11/18
170	QC	6 pcs		8/31/18	0.00	0.00	QC7-2		SC 8/10/18
180	Packaging	6 pcs		8/31/18	0.00	0.00	Packaging3-1	ST 452 90	NOV 29 2018
190	QC21-SA	6 Ea		8/31/18	0.00	0.00	QC21		NOV 29 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M2024T3S.040	2024-T3.040 Sheet	1.7916 sf (.2986 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M2024T3S.040	2	90	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

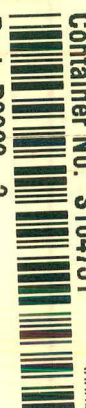


QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION		AGAINST DEPARTMENT/PROCESS			
	Rework ☐	Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	
	Scrap ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	
	Use-as-is ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	
	Suspected Unapproved ☐	Large Fab ☐	Composite ☐	Supplier ☐		

Date :	Step #:	QTY Effective :	MRB (QSI042) Approval
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Description Work Order Deviation 	 Container No: S104731 Part: D3303-3 Job No: 181231 Serial No/Batch: S104731 Revision: Inspector: Exp Date: Instructions: Various STC's Date: 08/23/18	leted By _____ / Supervisor Verification _____ Coordinator Approval _____ DART Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com
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Root Cause			
Environment ☐	No Re-verification ☐	Pressure/Force ☐	
Design ☐	Operator ☐	Bending ☐	
Doc/Data ☐	Offset/Setup ☐	Centre Not Cor ☐	
Equip/Tooling ☐	Supplier ☐	Cracks ☐	
Handling/Pre ☐	Training ☐	Crimp/Kink/Rip ☐	
Material ☐	Use for Testing ☐	Cuffs ☐	
Internal Transport ☐	Poor Information ☐	Crushing ☐	
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	
Past Expiry Date ☐	Manufacturing Process ☐		
Misidentified ☐	Past Due ☐		
		OTHER : ☐	

DART AEROSPACE LTD		Work Order: 181231
Description: Head Rest		Part Number: D3303-3
Inspection Dwg: D3303	Rev: B	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
4.850	+/-0.010	4.851	1		VSC-01	
4.330	+/-0.005	4.333	1			
0.550	+/-0.010	0.551	1			
0.260	+/-0.010	0.260	1			
3.300	+/-0.010	3.303	1			
1.500	+/-0.005	1.502	1			
0.250	+/-0.005	0.249	1			
Ø0.219	+0.005/-0.000	Ø0.220	1			
Ø0.098	+0.005/-0.000	Ø0.098	1			
Ø0.128	+0.005/-0.000	Ø0.130	1			
R0.12	+/-0.030	R0.12	1			
2.000	+/-0.005	2.001	1			
1.425	+/-0.010	1.423	1			
8.100	+/-0.010	8.098	1			
1.000	+/-0.005	0.999	1			
0.040	+/-0.010	0.039	1			

Measured by: JC	Audited by: DAS 38	Prototype Approval:	N/A
Date: 17/08/03	Date: AUG 24 2018	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	04.09.08	New Issue	KJ/JLM	
B	08.05.07	Dimensions updated per Dwg Rev B	KJ/DD	

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DC
F-1
JOS A S DIA